

### SPRAY BODY CALIPER PAINT

Technical Data Sheet No 836



# General Technical Description

Dust free 10 min at 23°C (73°F)

#### Surface

For the painting of metal objects which are exposed to temperatures of up to 300°C (572°F)

# Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

2-3 passes

Recommended for the painting of objects which are exposed to temperatures of up to 300°C

VOC compliant with the

Silicone Aerosol Paint

(572°F)

regulations

**Excellent results** 

**Product Application:** »» Apply on objects which are exposed to temperatures up to 300°C (572°F). Apply two to three medium coats necessary to cover the area waiting 5-10 min in between each coat. Each coat should appear uniform and dry before the next one is applied.



Shake well before using



2-3 coats approximately 20-30 microns (0.78-1.2 mil)



Dust free 10 min at 23°C (73°F)



Heat for 30-60 min at 160-200°C (320-392°F) to achieve hardening Flash Point: -97°C (-142.6°F)

Specific Gravity: 1,019 g/cm<sup>3</sup>

Solid Content (No thinner): 35% Weight

### VOC (2004/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 770g/L. 2004/42/IIB(e)(840)770

Theoretical Coverage:

Cleaning of equipment:

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Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle.

  After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C (50-77°F).

Storage shelf life:

Store in a cool place and use within 36 months for best results.

+5 to +25°C (41-77°F).

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