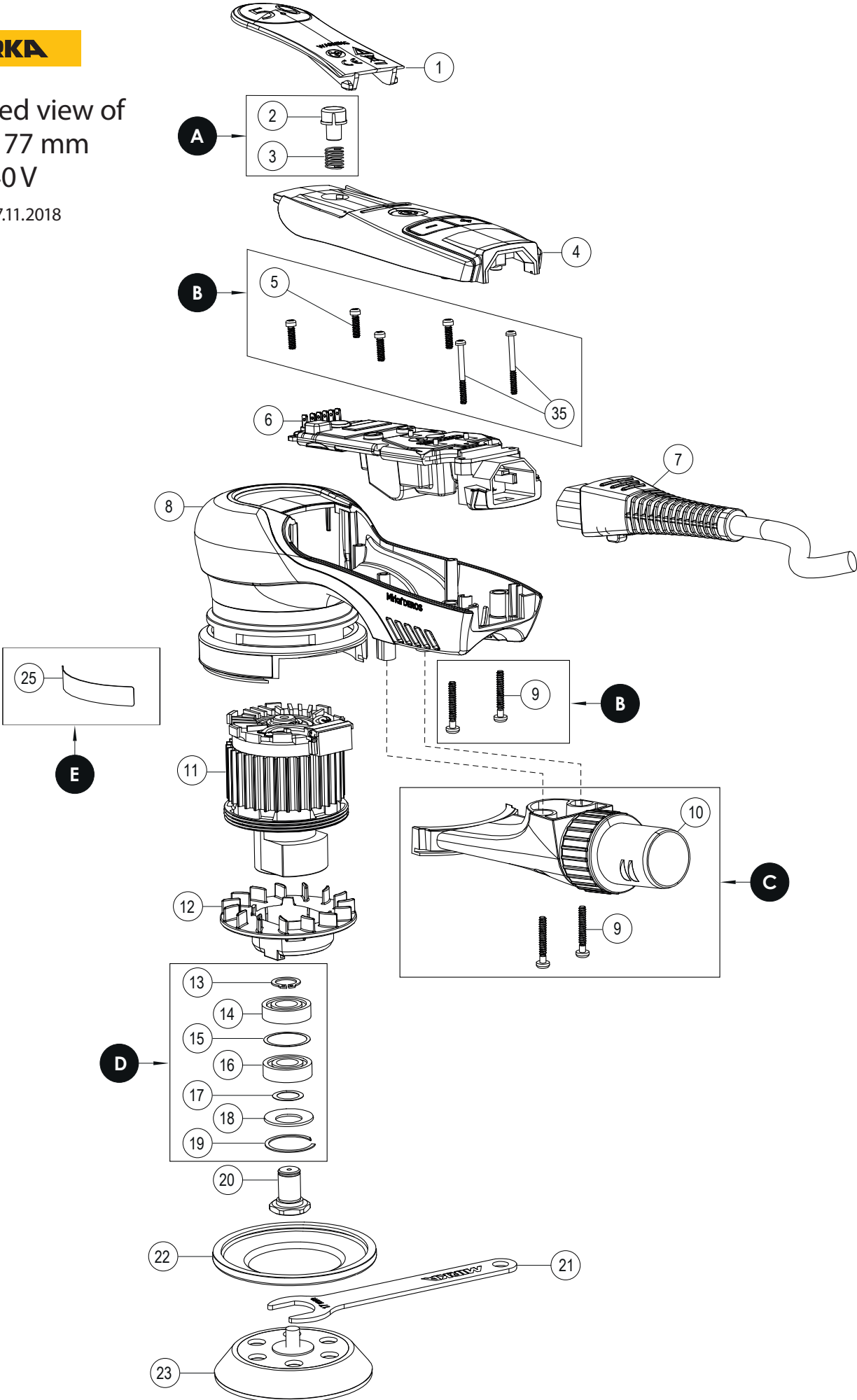




# Exploded view of DEROS 77 mm 220-240 V

Updated 07.11.2018



## DEROS 77 mm Spare part kits (220-240V)

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs done by non-authorized repairer will breach the Mirka warranty.

Mirka code	Item	Description	Kit	Qty	Tightening torque
<b>MIE6520211</b>		<b>Start Button Kit</b>			
	2	Start Button	A	1	
	3	Start Button Spring		1	
<b>MIE6520511</b>		<b>Screw Kit</b>			
	5	Screws	B	4	0,6 Nm
	9	Housing Screws		2	1,4 Nm
	35	Screws		2	0,6 Nm
<b>MIE3521011</b>		<b>Swivel Exhaust Kit</b>			
	9	Housing Screws	C	2	1,4 Nm
	10	Swivel Exhaust		1	
<b>8993019611</b>		<b>Bearing Kit</b>			
	13	Retaining Ring	D	1	
	14	Bearing		1	
	15	Spacer		1	
	16	Bearing with Dust Seal		1	
	17	Shim		1	
	18	Belleville Washer		1	
	19	Retaining Ring, 22,2mm		1	
<b>MIE3522511</b>		<b>Type Label Kit EU</b>			
	25	Type Label 325	E	5	
	25	Type Label 350		5	

Separate spare parts on next page.

## DEROS 77 mm Spare parts (220-240V)

Mirka code	Item	Description	Kit	Qty	Tightening torque
MIE6210111	1	Lever 2,5 mm (77 & 150 mm)		1	
MIE6510111	1	Lever 5,0 mm (77, 125 & 150 mm)		1	
	2	Start Button	A	1	
	3	Start Button Spring	A	1	
MIE6510411	4	Cover Plate		1	
	5	Screws	B	4	
MIE6510611	6	Speed Controller *		1	
MIE9016011	7	Rewireable Mains Cable 4,3m CE 230V EU		1	
MIE9017011	7	Rewireable Mains Cable 4,3m CE 230V UK		1	
MIE9017111	7	Rewireable Mains Cable 4,3m CE 230V CH		1	
MIE9017511	7	Rewireable Mains Cable 4,3m CE 230V ANZ		1	
MIE6517411	7	Mains Cable 4,3 m CE 230V CN		1	
MIE3520811	8	Housing		1	
	9	Housing Screws	B, C	2,2	
	10	Swivel Exhaust	C	1	
MIE3221111	11	Motor 2,5 mm/30 g Pad (77 mm)*		1	25 Nm
MIE3521111	11	Motor 5,0 mm/30 g Pad (77 mm)*		1	25 Nm
MIE3511211	12	Fan 2,5/5,0mm/30g Pad (77 mm)		1	
	13	Retaining Ring	D	1	
	14	Bearing	D	1	
	15	Spacer	D	1	
	16	Bearing with Dust Seal	D	1	
	17	Shim	D	1	
	18	Belleville Washer	D	1	
	19	Retaining Ring, 22,2mm	D	1	
8993015011	20	Spindle 1/4" 77mm		1	
8993008013	21	Pad Wrench 17mm		1	
MIE3512211	22	Brake Seal		1	
8294791211	23	Backing Pad 77mm 1/4" Grip 6H Medium		1	
	25	Type Label Deros 325	E	1	
	25	Type Label Deros 350	E	1	
	35	Screws	B	1	

\* Spare parts only available to authorized repairers.