

# Technical Information

## 27-10



### 2K Washprimer

Two-pack primer/ primer application

- Good anti-corrosive properties on bare metal
- Adhesion primer for use on aluminium and galvanised steel sheet

Cannot be used directly under waterborne products, such as baslac 45 basecoat.

For 'rub-throughs' and 'minor spotting operations', 20-24, 20-34 or 20-94 2K Primer Filler must be used when applying baslac 45 basecoat.

## Application

	<b>Mixing Ratio</b> 2:1+30 %	100 % by volume	27-10
		50 % by volume	57-10, -30 57-30 for large vehicles
		30 % by volume	60-10, -20, -30
	<b>Spray viscosity at 20°C</b>	DIN 4: 16 s	
	<b>Potlife at 20°C</b>	48 h	
	<b>HVLP spray gun</b>		
	Nozzle size	1.3 mm	
	Application pressure	2 bar	
	Nozzle pressure	0.7 bar	
	<b>Compliant gravity-feed spray gun</b>		
	Nozzle Size	1.3 mm	
	Application Pressure	2 bar	
	<b>Number of spraycoats</b>	1	
	<b>Film thickness</b>	10-15 µm	
	<b>Flash-off at 20°C</b>	10 min	

### Safety advice:

2004/42/IIB(cIII)(780)760: The EU limit value for this product (product category: IIB.cIII) in ready to use form is max 780 g/l of VOC. The VOC content of this product is 760 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

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