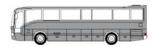


TECHNICAL INFORMATION

283-1870 Glasurit CV-Multi-Wash beige

P/PF

Range of application:





busses, fire-fighting vehicle, boxes (aluminum), boxes, bulk loading vehicles (aluminum)

Performance:

- good levelling and flow
- · suitable for large surfaces
- quick drying
- chromate free with excellent corrosion protection
- tintable with max. 3% 568-408
- 2-layer system with topcoat 68 line
- 3-layer system i. e. with 284-30, -45, -90

Special remarks:

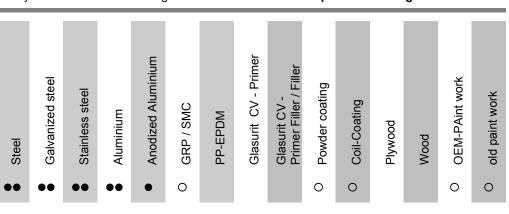
It cannot be ruled out that this product contains particles $< 0.1 \mu m$

The products are suitable for professional use only.

2004/42/IIB (c III)(780)720: The EU limit value for this product (product category: IIB.c III) in ready to use form is max. 780 g/l. The VOC content of this product is 720 g/l.

Substrates:

- ●● = very well suited
- = well suited
- O = suited in some cases



Remarks:

The substrate should be clean, free of dust, rust, oil and grease

The pre-treated metallic surface must be coated on the same day to prevent renewed

oxidation.



Painting process

CV 1, CV 2, CV 3, CV Race 3

Spreading rate

 $\approx 189 \text{ m}^2 / \text{I} / 1 \mu \text{m}$

Solid content ≈ 34 % +/- 1%

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



TECHNICAL INFORMATION

283-1870 Glasurit CV-Multi-Wash beige

P/PF

□:□

Mixing ratio 2:1+10-20% by volume

Hardeners 352-235 / 352-228

#

352-216, slow 15 - 20°C **Reducer** 352-216, slow 20 - 25°C
352-345, extra slow 25 - 30°C

Compliant -Pressure pot HVLP -Airless/ Dble.-Memb. Suction cup **Application parameter** gravity feed Spray gun **Airmix** cup Pump **Atomization pressure** bar 2.0 2.5 2 2.5 2.2 - 2.5Paint pressure bar 120 - 150 0,8 - 1,5 Nozzle size mm 1.4 - 1.81.5 1.6 0.23 1.0 - 1.1k۷ Voltage Ω **Elect. Resistance** Spray coats 1.5 - 2.5*1.5 - 2.5* 1.5 - 2.5*1.5 - 2*1.5 - 2*Flash - off min. matt matt matt matt matt

Filmbuild		μm	15 – 20*					
11/1/	Drying		Over- coatable		₹ Tack-free	Ready for masking	Ready to assamble	Sandable
			min	max				
	Object temp.	20°C	30 min.	8 h				
	Object temp.	Object temp. 60°C 10 min.		n.				

Do not overcoat 283-1870 directly with polyester- or epoxy-products, basecoat line 90 or line 55. * 1,5 - 2 coats (15-20 μ m) for 3-layer system or 2 - 2,5 spray coats (20-25 μ m) for 2-layer system with topcoat 68 line.

Remarks

Apply filler or topcoat within one working day (8 hours). 352-228 only suitable for repair and small parts.Do not use on blasted substrates. On anodized alu & hot-dip galvanized steel, adhesion must be tested beforehand.