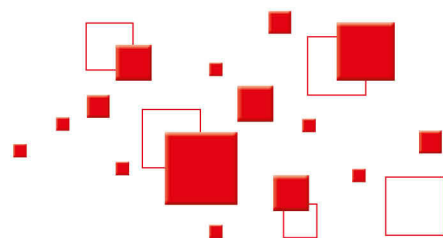


Technical Information

EUROFILL



Chromate-free wash primer

Product Category: **C 2.2**

Fields of use

Chromate-free wash primer for use as anti-corrosion primer on bare metal surfaces (aluminum, galvanized steel and automobile body sheet). Next coat must be R-M PU filler.

Additional Information

Not recoatable with ONYX HD

Technical characteristics

Solids content 43 % \pm 2	Density 1.080–1.180 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Stir well before use

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

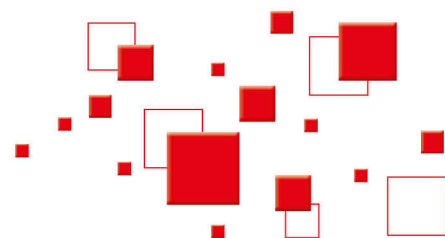
Sand (steel with P80, aluminum with P150-P180, galvanized steel with P240).






Clean with PK 1000.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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	EUROFILL EUROFILL CATALYST	100% by vol. 100% by vol.	100 g 74 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	20 to 30 seconds 14 to 16 seconds	
	Potlife: 7 days at 20°C in a sealed plastic or glass container		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.7 mm 1.3 – 1.6 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness: Note: EUROFILL can also be applied with a brush.	1 – 2 10 – 15 µm	
	Flash-off time at 20°C	10 – 15 min.	

Finishing

After the specified flash-off time, apply R-M 2K PU filler wet on wet.

When the flash-off time exceeds 2 hours at 20°C, denib the surface to which PU filler will be applied.

Safety instructions

2004/42/II B(cIII)(780)760: The EU limit value for this product (product category: IIB.cIII) in ready-for-use form is max 780 grams of VOC per liter. The VOC content of this product is 760 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.