

ONYX INTERIOR

A 2610

Direct-gloss systems (without a clear coat)

Application: Reproduction of mat or silky mat direct-gloss finishes (to which no clear coat will be applied) from the ONYX HD mixing system.

Remarks: New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes.

Storage temperature 5-45 °C

Shelf life 24 months



Cleaning

Clean with PK 2000. Sand with P400 (sanding filler or well-cured, solvent-resistant old paintwork). Clean with PK 2000. Alternative: apply to R-M wet-on-wet filler or sealer.

Safety advice:

2004/42/IIIB(e)(840)800: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 800 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mixing Ratio

100 % by volume

ONYX HD-color* with ONYX INTERIOR
 Replace the amount of HB 002 indicated in the ONYX HD mixing formula with the same amount of ONYX INTERIOR.
 *Mixing formulas that contain HB 100, HYDROMIX or MIXINGBASE W cannot be used with ONYX INTERIOR.



Hardener

5 % by volume

A 2210 Activator for waterborne basecoats



Thinner

60 % by volume

SC 820 Thinner, fast
 SC 850 Thinner, medium
 R 2100 Thinner, fast
 R 2200 Thinner, medium
 R 2300 Thinner, slow



Spray viscosity at 20°C

DIN 4: 16-18 s
 ISO 4: 31-37 s

Potlife at 20°C 4 h



HVLP spray gun



Compliant gravity-feed spray gun

Nozzle pressure	bar	0.7
Nozzle size		1.4-1.5
Number of spray coats		Solid colors 2 - 3 (20-25 µm) Metallic or pearl-effect colors 1 or 2 + 1 mist coat (12-15 µm)
Flash off at 20°C	min	Flash off until mat after each spraycoat.

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Drying



Drying at 20 °C

15 min

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