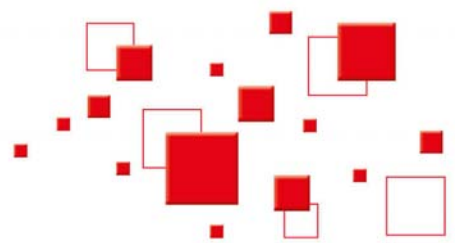


Technical Information

SEALER PLAST 80



Adhesion primer for plastics

Product Category: **C 2.3**

Fields of use

SEALER PLAST 80 is an adhesion primer for plastics.

Additional Information

It ensures good adhesion of the following coats (filler, topcoat).

Technical characteristics

Solids content 7 % \pm 2	Density 0.840–0.940 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Stir well before use. SEALER PLAST 80 is ready for use

Substrate / Pre-treatment / Cleaning

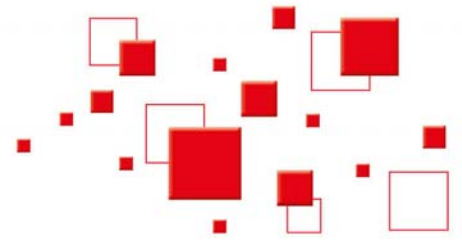
Important: thermoplastic finishes must be removed.





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SEALER PLAST 80



	Viscosity at 20°C: ISO 4 cup: 14 seconds DIN 4 cup: 13 seconds
	Potlife: Unlimited in sealed container
	HVLP gravity-feed spraygun 1.3 mm 0.7 bar at the nozzle Compliant gravity-feed spraygun 1.3 – 1.4 mm 2.0 bar
	Number of spraycoats: 1 – 2 Film thickness: approx. 10 µm
	Flash-off time at 20°C 15 min.

Finishing

Apply R-M 2K PU filler wet on wet. Apply SEALER PLAST 80 again when the flash-off time exceeds 30 min. at 20°C.

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.