

QuickFILLER Black

P 2A75

Wet-on-wet filler, black

Application:	Advance Series - undercoat solutions.
Key Features:	Filler for wet-on-wet application with base/topcoat. For quick process of new panels due to no sanding and no drying times. No need to sand new e-coated parts.
Remarks:	Can be mixed with QuickFILLER White at any ratio to produce different shades of grey.

Storage temperature	5-45 °C
Shelf life	24 months

Handling

Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC
- Sheet steel
- Galvanised sheet steel
- Aluminium



If bare metal areas are primed, the product can be used on

Safety advice:

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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3:1:1



Mixing Ratio

100 % by volume

P 2A75 Wet-on-wet filler, black



Hardener

33 % by volume

H 2A30 Primer filler hardener
H 2A31 Primer filler hardener, slow



Thinner

33 % by volume

R 2A24 Thinner, medium
R 2A34 Thinner, slow



Spray viscosity at 20°C DIN 4: 17-19 s

ISO 4: 35-45 s

Potlife at 20°C

2 h



HVLP spray gun



Compliant gravity-feed spray gun

Application pressure

2 bar

Nozzle pressure

0.7 bar

Nozzle size

1.3-1.4

1.3-1.4

Number of spray coats

1-2 (one on body-filled area and one on entire surface to be painted)

Flash off at 20°C

15-20 min

Film thickness

20-35 µm

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Remark

Apply topcoat wet on wet.

Parts coated with QuickFILLER Black can be over coated without intermediate sanding for up to 5 days.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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QuickFILLER White

P 2A71

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Application:	Advance Series - undercoat solutions.
Key Features:	Filler for wet-on-wet application with base/topcoat. For quick process of new panels due to no sanding and no drying times. No need to sand new e-coated parts.
Remarks:	Can be mixed with QuickFILLER Black at any ratio to produce different shades of grey.

Storage temperature	5-45 °C
Shelf life	24 months

Handling

Product is suitable on

- OEM parts with e-coat
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- GRP / SMC

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